



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5393-3

Job Sheet 174530



Part No: D5393-3

Job Qty: 10 ea

Part Name: Stud



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/16/18

Job Tracking No:

Due Date: 4/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B SHEET 4 IPP Rev:A New issue JFS 17/01/27 Verified by: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	4/9/18	4/9/18	0.00	0.00	Start Up Machining-4	3m26	JB 18-04-09
100	Hardinge	10 pcs	4/9/18	4/9/18	0.00	8.85	Hardinge	11	JB 18-04-09
110	QC	10 pcs	4/9/18	4/9/18	0.00	0.00	QC2 Machining-4	11	JB 18-04-09
120	QC	10 pcs	4/9/18	4/9/18	0.00	0.00	QC8 Machining-4		JB 18-04-18
130	QC	10 pcs	4/9/18	4/9/18	0.00	0.00	QC5		38
140	Packaging	10 pcs	4/9/18	4/9/18	0.00	0.00	Packaging3-2	5/16	DAS 9-89
150	QC21-SA	10 Ea	4/9/18	4/9/18	0.00	0.00	QC21		6 APR 19 2018

Part Op Descriptions: 100 - 1- Turn as per Folio FB523 Rev: _____ & Dwg D5393 Rev: _____ 2- Deburr

9-89

DAS

21

9-89

APR 20 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R.500	304 SS roundbar .500	1.9800 ft (.198 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304R.500	2	31	0

Part Specifications

Specifications could not be found.

Plex 3/29/18 12:59 PM Dart.Gagnon.Michelle

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Plug	0.375inches $\pm$ 0.010	0.385 0.365		
2	Plug	0.188inches + 0.005 - 0.001	0.193 0.187		
3	Plug	0.045inches + 0.000 - 0.002	0.045 0.043		
4	Plug	0.500inches $\pm$ 0.010	0.510 0.490		
5	Plug	0.060inches $\pm$ 0.005	0.065 0.055		
6	Plug	0.060inches $\pm$ 0.005	0.065 0.055		
7	Plug	0.090inches + 0.000 - 0.002	0.090 0.088		

Plex 3/29/18 1:00 PM Dart.Gagnon.Michelle



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Container No: S059401



Part: D5393-3

Job No: 174530

Serial No/Batch: S059401

Revision:

Inspector:

Date: 04/09/18

